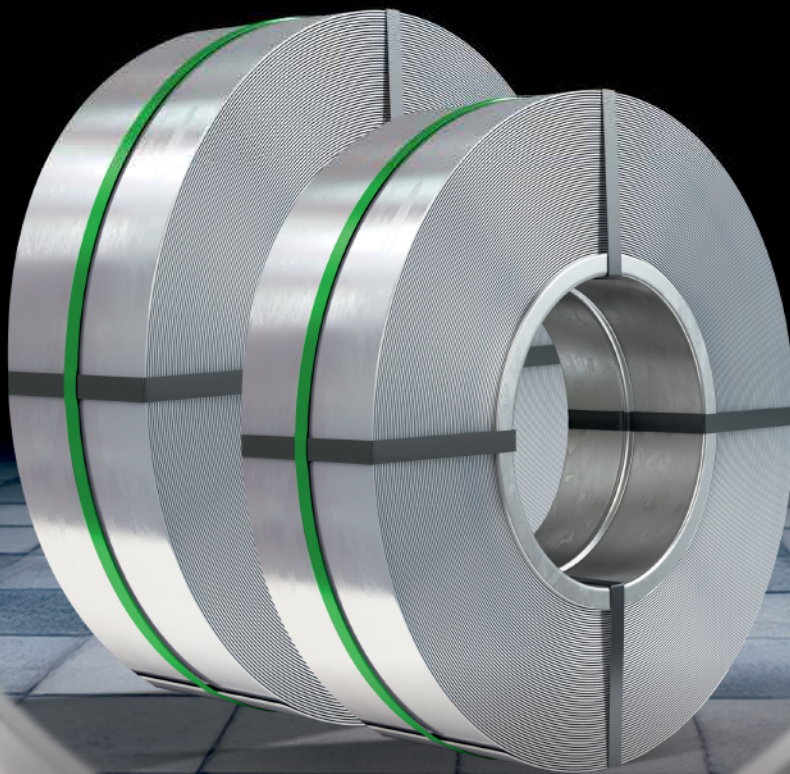


SAMBHV[®]
STAINLESS STEEL

सब संभव है

SAMBHV STELLAR



**ELEVATING
STANDARDS WITH
EXCELLENCE**

COMPANY OVERVIEW

LOCATED IN RAIPUR, THE CAPITAL OF CHHATTISGARH, A STATE RENOWNED FOR ITS MINERAL RESOURCES SAMBHV STEEL TUBES LTD. IS ADVANCING RAPIDLY TO CONTRIBUTE SIGNIFICANTLY TO INDIA'S INFRASTRUCTURE GROWTH.

Sambhv Steel Tubes Limited is one of India's leading manufacturers of electric resistance welded ("ERW") steel pipes and structural tubes (hollow sections), and also among the select few producers of stainless steel coils. We commenced our operations in 2018 and have since then expanded our product offerings to include different value added and customized products.

We don't just manufacture pipes - we shape the backbone of a rising India. As one of India's leading backward-integrated manufacturers of steel pipes and tubes and stainless steel coils, we control the entire value chain - from raw materials to high-performance tubes and coils - all under one roof. From highways to high-rises, railways to renewable energy, our steel runs through the nation's progress. Because at Sambhv, we believe that when possibilities are limitless, everything is truly Sab Sambhv Hai.

Our manufacturing facilities are strategically located in Raipur, the capital of Chhattisgarh, a state famed for its rich mineral reserves. Being in close proximity to our key raw materials such as Coal and Iron Ore gives us a distinct advantage. Sambhv Steel Tubes Limited is rapidly expanding as an industry leader. Our growth is driven by our values and consistency that drives the determination to set benchmarks.

COMPANY LEADERSHIP



Brijlal Goyal

Founder
& Chairman Emeritus

Mr. Brijlal Goyal is the visionary backbone of the family who laid the foundation for its success. Under his exemplary leadership, the group achieved a major milestone with the establishment of Sambhv Steel Tubes Limited, which has since evolved into the flagship company of the group and a platform for innovation and growth within the industry. A firm believer in social welfare and ethical values, Mr. Brijlal Goyal actively contributes to community service. He currently serves as the President of Shri Ram Mandir, Raipur (Chhattisgarh).



Suresh Goyal

Chairman and
Managing Director

Mr. Suresh Kumar Goyal, widely regarded as the steel behind Sambhv steels has been a pillar of strength and foresight in the company's growth journey. Over 2 decades of expertise in the steel industry, he specialises in project planning and execution, technology and quality assurance. As a veteran in steel pipes and tubes manufacturing, he has been instrumental in diversifying our product portfolio and spearheading technological advancements.



Vikas Goyal

CEO
& Managing Director

Mr. Vikas Goyal has been at the helm of Sambhv Steel Tubes Limited since its inception, bringing nearly 2 decades of experience in the steel and allied industries he combines strategic acumen with operational expertise positioning Sambhv as a trusted name in the sector. He oversees finance, sales, marketing, and procurement, guiding the company's growth and strengthening its presence in the pipes, tubes, and stainless-steel segments. His leadership was recognized with the Young Leader 40 Under 40 Award at the Asian Brand & Leadership Conclave 2024.

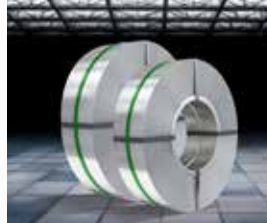
OUR PRODUCTS

HOT ROLLED COILS



We produce HR coils using HAGC technology to maintain accuracy and efficiency in the manufacturing process. This in-house capability reduces external dependency, ensures a steady supply, and helps control costs.

STAINLESS STEEL COILS



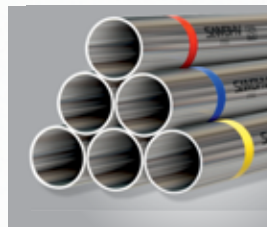
At Sambhv Steel, we produce stainless steel coils through an integrated in-house process covering HR, HRAP, and CR Coils. Using HAGC technology, we ensure uniform thickness, clean surfaces, and precise dimensions, delivering coils with consistent quality and performance for construction, infrastructure, and industrial applications.

GP COILS



Our GP coils are made by coating Cold-Rolled (CR) coils with zinc through electroplating. The Non-Ox technology enables efficient zinc consumption, minimizes waste, and supports sustainable production. These coils form the base for Sambhv's GP pipes and are also supplied to other industries across India.

GALVANISED PIPES



We offer high-performance galvanised pipes that meet ISO 1239 standards, engineered for strength and versatility to suit industrial, agricultural, and domestic applications.

ERW STEEL TUBES AND PIPES



We offer ERW Black Steel Tubes and Pipes, available in round, square, and rectangular sections manufactured from high-quality HR coils using electric resistance welding to ensure strength.

PRE-GALVANISED (GP) PIPES



Our Pre galvanized Pipes and Tubes range are designed for strength and durability in demanding environments. Their corrosion-resistant properties make them ideal for use in coastal areas where exposure to moisture is high, ensuring long-lasting performance.

CRFH PIPES



Ensuring superior quality from start to finish, our CRFH pipes are expertly crafted using CR coils manufactured right here in our own facility.

STEEL DOOR FRAMES



Our steel door frames are crafted for strength and durability, with easy installation, termite resistance, and eco-friendly qualities. They are designed to meet diverse needs with precision and reliability.

THE SAMBHV STORY

In today's fast-evolving industrial landscape, Sambhv creates value that extends far beyond financial performance. Our integrated approach drives sustainable growth for all stakeholders - employees, customers, suppliers, communities, investors, and regulators.

From our humble beginnings as a trusted steel manufacturer, we have grown into a brand that stands for possibility, resilience, and progress. The name "SAMBHV" - meaning "possible" in Hindi - captures our belief that anything can be achieved with dedication and determination. This belief lives on in our iconic slogan, "Sab Sambhv Hai" - everything is possible when you dream it and work for it.

At Sambhv Steel Tubes Ltd. our philosophy "Sab Sambhv Hai" - Everything is Possible - drives us to explore new horizons, innovate, and commit to sustainability. We aim to empower every Indian, transforming possibilities into reality and building a future where our steel supports growth and progress.



OUR VISION

To be the most trusted and innovative steel solution partner, transforming possibilities into progress, shaping the future of infrastructure, industries and communities while creating value for all stakeholders.

OUR MISSION

Our mission is to manufacture precision-engineered structural pipes and stainless steel coils by leveraging backward integration, strategic location and decades of experience combined with passion, teamwork and technology to create a proud "Made in India" brand thereby turning challenges into opportunities and possibilities into reality.

OUR VALUES

Our values are built on four steadfast pillars - Foresight, Determination, Honesty, and Hard Work. These values, deeply instilled by our founder Mr. Brijlal Goyal, continue to shape our management philosophy and guide every decision we make. They remain at the core of Sambhv, inspiring us to grow with integrity, purpose, and unwavering commitment.



PRODUCTS WE OFFER

At Sambhv Steel, we take pride in delivering high-quality stainless steel products engineered for precision, performance, and durability. Our stainless steel division is backed by advanced technology, in-house slab production, and stringent quality controls at every stage, from melting to final finishing. By integrating processes such as Hot Rolling, Annealing, Pickling, Cold Rolling, and bright annealing, we ensure superior metallurgical consistency, dimensional accuracy, and surface excellence. Whether it's SS Slabs, SS HR Coils, SS HRAP Coils, or SS CR Coils, each product embodies our commitment to innovation, reliability, and excellence, catering to the diverse requirements of industries worldwide.



STAINLESS STEEL BLOOMS & SLABS

Our production of stainless-steel slabs reflects our commitment to excellence and innovation in the steel industry. With advanced manufacturing capabilities and a strong focus on quality, we cater to diverse market needs with our stainless-steel products. The manufacturing process starts with the melting of raw materials such as scrap and other ancillary minerals in an induction furnace, followed by the AOD process, which is utilized to reduce carbon content and improve the quality of the stainless steel. This step is essential for producing stainless steel with the desired corrosion resistance and mechanical properties. The molten steel, derived from an induction furnace and AOD, is poured into moulds. This process results in the formation of slabs of the required dimensions. We primarily utilize our stainless-steel blooms and slabs for in-house production of stainless-steel HR coils. This strategic focus on vertical integration ensures that we maintain high standards of quality control throughout the production process, enabling us to deliver superior products to our customers.



Precise chemical composition ensures high corrosion resistance and structural integrity.



Serve as the foundation for stainless steel HR coils and other downstream products.



PRODUCTS WE OFFER

STAINLESS STEEL HOT ROLLED COILS

Sambhv Steel manufactures stainless steel hot rolled (HR) coils from in-house stainless-steel slabs, processed under tightly monitored conditions. Our mills are equipped with Hydraulic Automatic Gauge Control (HAGC) to deliver precise thickness and superior surface quality. The manufacturing process involves deforming stainless steel slabs at the required temperatures by applying precise roll pressure. The material is passed through a series of rolls with pre-set gaps, pressure, and speeds to achieve its final dimensions, while maintaining temperature throughout the process. This continuous deformation under elevated temperatures ensures optimal metallurgical properties and uniform thickness, which is critical for high-performance applications in various industries. The constant rolling at the required temperature ensures proper metallurgical transformations and homogeneous mechanical properties.



60,000 MTPA installed capacity.



Available in the 2.0 mm to 4.5 mm thickness range with consistency.



STAINLESS STEEL HRAP COILS

Hot Rolled Annealed and Pickled (HRAP) coils are developed through continuous annealing and pickling lines, resulting in a scale-free surface, making them suitable for further processing. Stainless steel HR coils are processed through a continuous annealing and pickling line. During annealing, the coils are heated slowly to a specific temperature and held at the same temperature for a certain period of time so that the entire structure can transform uniformly. This process restores ductility and relieves internal stresses induced by hot rolling. The coils are then passed through pickling baths, where surface oxides and scale are removed using acid treatment. This sequence ensures clean surfaces, consistent metallurgical properties, and stable mechanical characteristics. The coils are then rinsed, dried, and inspected before being recoiled for supply or further cold rolling.



Grades covered: 200-DD/N1, ST/N7 (Sambhv Tubes), 204 (CU, SD), 301-304, 304L, 316L, spanning the 200, 300 stainless series.



Available in the 2.0 mm to 4.50 mm thickness range with consistency.



PRODUCTS WE OFFER

APPLICATION OF HRAP COIL



INDUSTRIAL PIPES



CR COILS



STORAGE TANKS

STAINLESS STEEL COLD ROLLED COILS

Produced through cold rolling and bright annealing of HRAP coils, our stainless steel CR coils are known for their smooth finish, dimensional accuracy, and uniform mechanical properties. The production of SS CR coils begins with stainless steel HRAP (Hot Rolled Annealed and Pickled) coils as the base material. The HRAP coils are cold rolled through a series of rolling mills to achieve the desired thickness reduction. Following cold rolling, the coils undergo bright annealing in a controlled, oxygen-free atmosphere to restore ductility and relieve internal stresses. This step also ensures a consistent and bright surface finish. The annealed coils are then rolled to achieve uniform mechanical properties and precise dimensional accuracy. Finally, the coils are inspected, slit to the required widths, packaged, and prepared for dispatch.



58,000 MTPA Installed capacity.



Available in the 0.26 mm to 2.5 mm thickness range with consistency.



APPLICATION OF CR COIL



KITCHENWARE



STEEL PIPES AND TUBES



HINGES



MEDICAL EQUIPMENT



COMMON HOUSEHOLD



CHEMICAL INDUSTRIES

SAMBHV STAINLESS STEEL

PRECISION IN EVERY COIL

Sambhv Steel Tubes Ltd. a trusted name in integrated steel solutions, now proudly manufactures high-quality Stainless Steel Coils. With backward integration, advanced processing, and a legacy of quality, our SS coils are crafted to meet the most demanding industrial standards.

CORE FEATURES



Excellent Surface Cleanliness

Bright annealing processes deliver a smooth, scale-free finish with enhanced visual appeal.



Superior Formability

Ideal for deep drawing, bending, and fabrication due to consistent mechanical properties.



Custom Coil Configuration

Coils available in a range of sizes, grades tailored to client requirements.



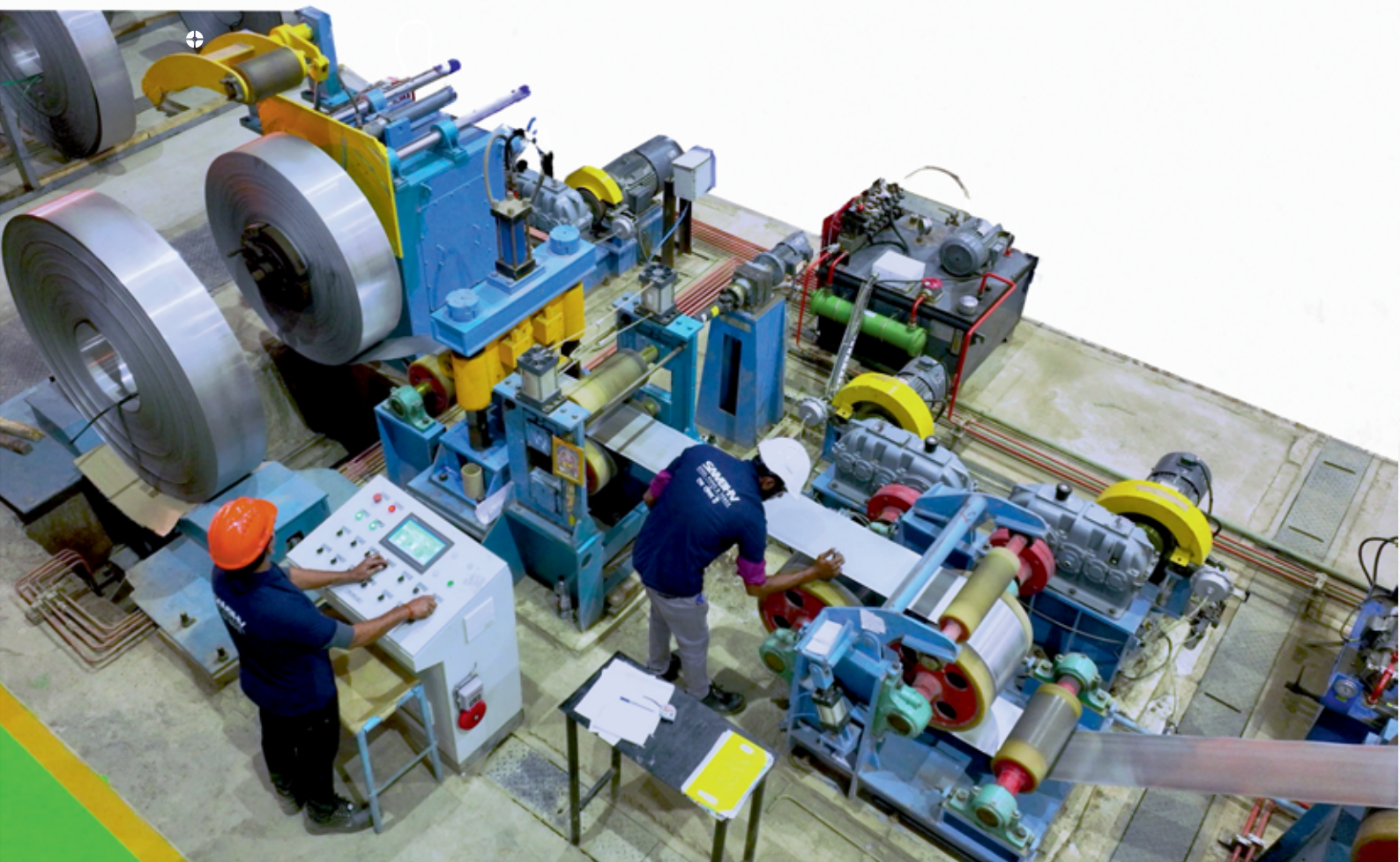
Traceability & Certification

Every coil is batch-tested and supplied with material test certificates (MTCs), ensuring transparency and trust.



Integrated Quality Production

Backward-integrated and quality-controlled production.



OUR **SS COILS** SERVE DIVERSE SECTORS INCLUDING



Automobile, Railway & Transports (ART)



Architecture, Building & Construction (ABC)



Industrial Fabrication



Kitchenware & Appliances



Furniture and Interior



Automotive Industries



WHAT SETS SAMBHV STAINLESS STEEL COILS APART



Manufactured at our state of the art facility in Chhattisgarh with latest technology.



Backward integrated production ensures consistency, quality and traceability.



On-time delivery, customizable solutions and dealer-first support .



Rigorously tested for chemical composition and mechanical strength in our state-of-the-art, fully equipped quality assured laboratory.



Precision-rolled finish



Uniform thickness and surface finish.



PRODUCT SPECIFICATIONS

Product	Series-Grade	Max. Width (mm)	Thickness (mm)	
			Min.	Max.
CR COILS	200 - ST (Sambhv Tubes) / N7 , DD/N1 , 204CU , SD 300 - 304 , 304L , 316L	325	0.26	2.50
HRAP COILS	200 - ST (Sambhv Tubes) / N7 , DD/N1 , 204CU , SD 300 - 304 , 304L , 316L	325	2.00	4.50

- Available in customizable widths & coil sizes
- Expansion for width capability up to 650mm till end of FY 26-27



MANUFACTURING HIGHLIGHTS



SMS (STEEL MELTING SHOP)

In-house melting of raw materials in induction furnaces gives Sambhav full control over the chemical composition and purity of steel. This ensures consistent quality and reliability across every batch.



AOD (ARGON OXYGEN DECARBURIZATION)

An advanced refining process used after melting, where argon and oxygen gases are blown into the molten steel to reduce carbon levels and remove impurities, essential for producing high-grade stainless steel.



HR MILL (HOT ROLLING)

Molten steel is casted into solid slabs, which are then passed through hot rolling mills. This process reduces thickness and improves internal structure- resulting in slabs that are strong, uniform, and suitable for cold rolling.



ANNEALING (THERMAL TREATMENT)

Annealing is a controlled heat treatment process applied to stainless steel HR coils to restore ductility, reduce internal stresses, and refine the grain structure altered during rolling.



PICKLING (SURFACE CLEANING)

Pickling is a chemical process that removes oxide scales formed after annealing, ensuring a clean surface and optimal preparation for further processing.



COLD ROLLING

Cold rolling is the process of reducing the thickness of annealed HRAP coils improving surface finish, dimensional accuracy, and mechanical structure-making the material ideal for precision applications.



BRIGHT ANNEALING (BA)

Bright annealing is a heat treatment process performed in a controlled atmosphere furnace to soften stainless steel, improve ductility, and achieve a smooth, bright, oxide-free surface finish.

SLITTING LINES

Slitting is the process of dividing stainless steel coils into narrower widths with high precision, ensuring tight tolerances and smooth, uniform edges.



Precision Control With International Quality Checks



Scalable capacity for bulk and customized orders



State of the art fully mechanized coil packaging

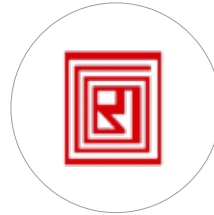
APPROVED BY



Gov. Maharashtra
MHADA



Gov. Uttar Pradesh
RAJKIYA NIRMAN NIGAM



Raipur Development Authority
CHHATTISGARH



Gov. Madhya Pradesh
HOUSING BOARD



Gov. Delhi
PWD



Gov. Delhi
CPWD



NPCC



CG Housing Board



MPPWD

STANDARDS & COMPLIANCE



IS: 14650
2023 (Part 1)

Applicable Indian Standard for stainless steel flat products/coils, supporting defined quality requirements related to material grade, dimensional tolerance, mechanical properties, surface finish, and end-use performance.



IS: 6911
2017

Stainless steel plate & sheet used for construction, automotive, manufacturing, and food processing



QUALITY ASSURANCE & TRACEABILITY

At Sambhv Stainless Steel, quality is built into every stage of production. From raw material selection to melting, rolling, annealing, pickling, cold rolling, slitting, inspection, packaging, and dispatch, every process is monitored to ensure consistent performance and reliability.

Our integrated manufacturing process helps maintain better control over chemical composition, dimensional accuracy, surface finish, mechanical properties, and product consistency. Each coil is produced under defined process parameters and tested as per applicable quality requirements before dispatch.

Quality Checks

- Chemical composition verification.
- Thickness and width inspection.
- Surface finish inspection.
- Mechanical property evaluation.
- Edge condition and slitting accuracy check.
- Coil weight and packaging inspection.
- Batch-wise traceability.
- Material Test Certificate support.

Our Commitment

Sambhv Stainless Steel focuses on delivering reliable stainless steel coils with consistent quality, clean surface finish, accurate dimensions, and dependable performance for industrial, construction, fabrication, automotive, kitchenware, household, and infrastructure applications.



SAMBHV STEEL UNIT -1

Sambhv operates a fully backward-integrated manufacturing facility in Sarora (Tilda), Chhattisgarh, producing intermediates such as sponge iron, blooms/slabs, and HR Coils (both mild and stainless steel) and mild steel CR coils, along with finished products like ERW black pipes, CRFH pipes, and steel door frames.



SAMBHV STEEL UNIT -2

Our Kuthrel unit represents a significant expansion of the company's manufacturing capabilities, with a focus on producing value-added products such as pre-galvanized (GP) coils, pre-galvanized (GP) pipes and stainless steel HRAP and CR coils.

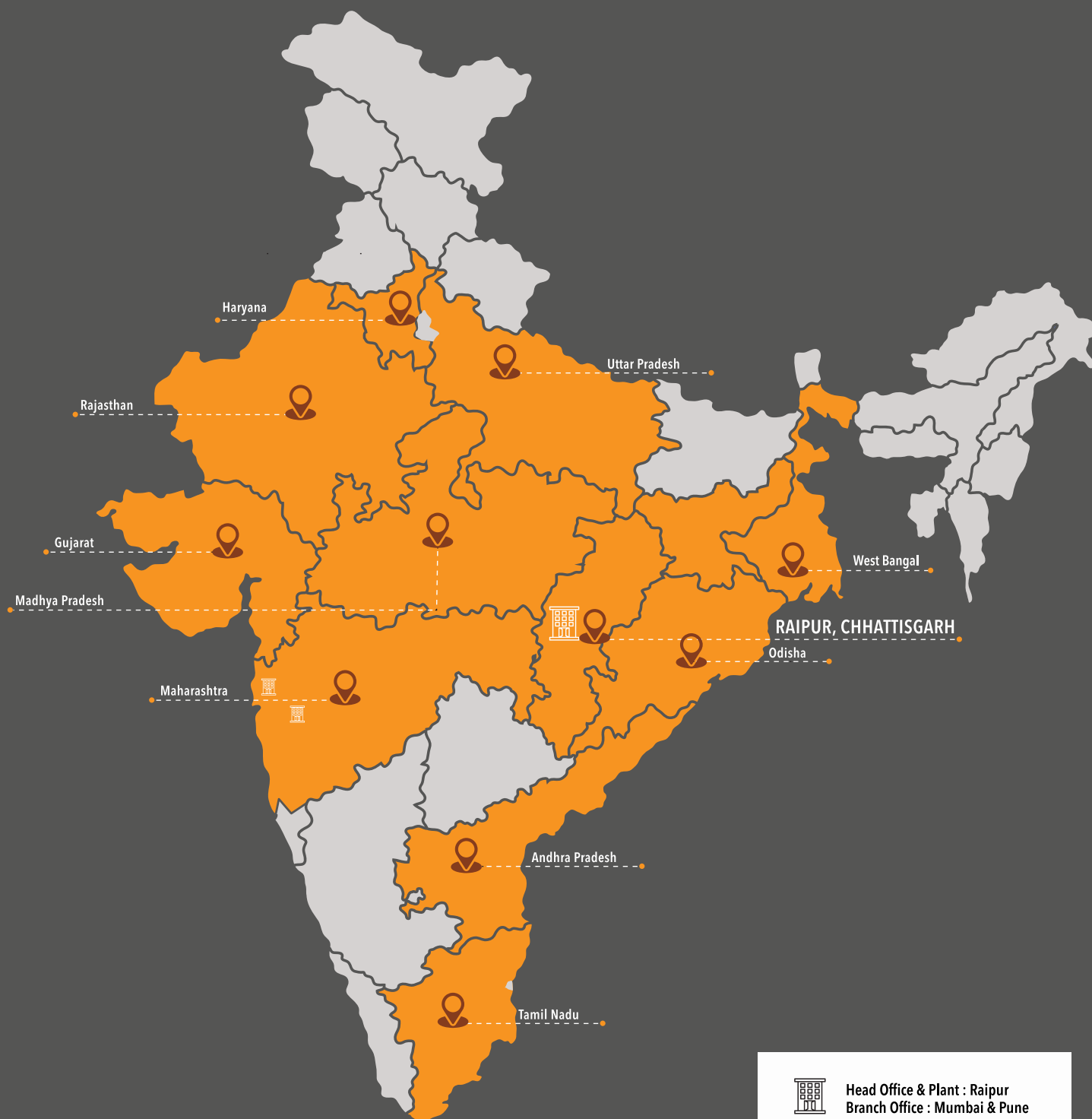


SAMBHV STEEL UNIT -3

Sambhv is setting up a state-of-the-art greenfield facility at Kesda, Baloda Bazar–Bhatapara, Chhattisgarh, through its subsidiary Sambhv Tubes Private Limited, marking a key expansion of our production footprint.



A NATIONAL FOOTPRINT



Head Office & Plant : Raipur
Branch Office : Mumbai & Pune

- 30+ Co-Branding Partners for Stainless Steel Pipes & Tubes
- 65+ MoU Partners across India



Corporate Office

5th Floor, Harshit Corporate, Amanaka, Raipur
Chhattisgarh-492010, India

Works

Unit 1- Village - Sarora, Tilda,
Raipur, Chhattisgarh - 493116

Unit 2 - Village - Kuthrel, Tilda,
Raipur, Chhattisgarh - 493116

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